











elevate your home Is a higher level of quality...

AND STYLE WITH MONTROSE WINDOWS.

EXPERTLY CRAFTED WITH ATTENTION TO

EVERY DETAIL, MONTROSE WINDOWS COMBINE

SUPERIOR DURABILITY AND ENERGY EFFICIENCY

WITH ENHANCED AESTHETICS. OUR FULL

SELECTION OF ARCHITECTURAL COLORS AND

DECORATIVE OPTIONS FURTHER ACCENTUATES

THE PREMIUM FINISHED LOOK OF THIS

EXCEPTIONAL WINDOW.

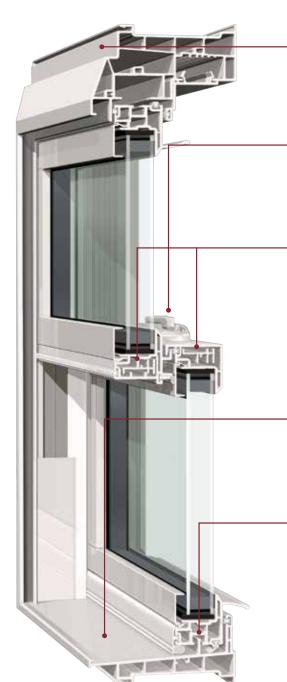
In Alpine Windows, you have found the premier union of heritage and innovation, the pledge of outstanding materials and future-forward engineering. We also take special pride that Alpine Windows provide "Custom-Crafted in America" quality, which not only champions the tradition of American ingenuity and craftsmanship, it also fortifies our nation with impactful jobs and economic dollars.







HEAVY-DUTY CONSTRUCTION WITH Refined aesthetics





Creating a refined silhouette and a greater glass area, the low-profile mainframe and sash house integral chambers meticulously engineered for durability, rigidity and energy efficiency.



The positive end-of-throw cam shifting lock ensures a tight seal when the sash is closed. The expertly crafted hardware also features a "locked" indicator.



SmartCore's low-conductive composite reinforcement in the meeting rails is designed for thermal performance and the secure mounting of hardware.¹



Barrier delivers triple benefits: protection from air and water infiltration, enhanced beauty and improved structural stability.



This highly effective drainage system incorporates a true sloped sill and smooth surface to promptly direct water runoff without the use of weep holes.²



The innovative technology of InterSync nests the sash into the sill for increased strength and greater resistance to bowing during harsh winds.



OcuSeal's thoughtful design helps reduce light penetration between the screen and window frame and also allows for easier screen installation and removal.³

Montrose Windows come standard with a block frame. For enhanced appearance and ease of installation, four additional options also are available.



1" Nail Fin Set Back



1-3/8" Nail Fin Set Back



1-3/8" Nail Fin Set Back with J-Channel Adapter



Stucco Fin

¹Double-hung base model will automatically be upgraded to ST (steel reinforcement) for all units ordered in excess of 48" wide or 84" high.

²For larger size windows or to meet specific DP/PG ratings, optional weeps/performance package must be ordered. ³Available only with the full screen option.

ENERGY-SAVING GLASS TECHNOLOGY*

The energy-saving properties in the glass unit are a key factor in the thermal performance of your windows. Windows are roughly 80% glass, so you'll want to choose energy-efficient glass technology for your home and climate conditions. Montrose Windows feature a dual-pane insulating unit** with double-strength glass. Choosing a Low-E (low-emissivity) glass package will further increase the energy efficiency. Low-E glass has a virtually clear metallic coating that acts as a thermal mirror, reflecting radiant heat back into your home during winter and reducing unwanted solar energy in the summer.



Winter Energy Savings: Low-E insulating glass reduces heat loss by reflecting warmth back into your home.



Summer Energy Savings: Low-E helps block unwanted solar heat penetration to help conserve air-conditioning use.

GREATER STRENGTH AND THERMAL EFFICIENCY FOR YOUR HOME

The spacer system in your windows not only stabilizes the panes of glass, it enhances the thermal efficiency of the glass unit. By combining a structural foam spacer with a seal of hot melt butyl to create a "warm" low-conductive edge, the non-metal Quanex* Super Spacer* structural foam spacer system eliminates metal-to-glass contact, increasing glass edge temperatures for a superior thermal barrier and enhanced energy savings. The dual-seal design also delivers outstanding durability and longevity by minimizing any subtle movement of the glass panes caused by temperature changes.





Reduce Condensation: A high-performance spacer system can help prevent condensation at the edge of the glass unit. SolarTherm's Super Spacer* foam spacer design blocks the path of escaping heat far more efficiently than any other type of spacer, helping to reduce conduction and condensation.



BUILT FOR YOUR CLIMATE

The ENERGY STAR® label certifies that the window is a positive choice for energy efficiency, fuel savings and the environment. ENERGY STAR is

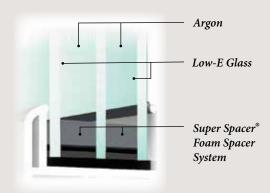
a government-backed voluntary partnership program sponsored by the U.S. Environmental Protection Agency and the U.S. Department of Energy to help consumers recognize energy-efficient products. It's good for you and good for the environment!

Montrose Windows and Alpine Sliding Patio Doors are available with a variety of glass options. Please consult your window professional to help you choose an energy-efficient glass package to meet the ENERGY STAR requirements for your home and climate zone.



TAKE A CLOSER LOOK AT MONTROSE'S TRIPLE-PANE, ULTRA-EFFICIENT GLASS SYSTEM

Further increase the energy efficiency of your Montrose Windows with triple-pane glass protection. This high-performance design features a 1" thick (nominal) glass unit, three panes of glass, two surfaces of Low-E technology, and two spaces of argon gas, along with the Super Spacer® foam spacer system for a powerful energy-saving shield. You'll also appreciate the improved overall comfort and quieter indoor ambiance of your home.



SLIDING WINDOWS

THE SIMPLICITY OF MONTROSE

... is intrinsically elegant.

THE CLEAN-LINE DESIGN AND AMPLE GLASS

AREA OF THE SLIDING WINDOW MAKE WAY

FOR BEAUTIFUL DAYLIGHTING OR A SPARKLING

NIGHTTIME VIEW, WHILE ALSO ENSURING

OUTSTANDING DURABILITY AND WEATHERTIGHT

PROTECTION. SLIMLINE DUAL-SLIDING SASHES

GLIDE HORIZONTALLY FOR EASY OPERATION

AND LIFT OUT FOR CONVENIENT CLEANING.†

- Narrowline frame and sashes with fusion-welded corners for exceptional beauty, strength and energy efficiency.
- Insulated glass unit with double-strength glass and Super Spacer® foam spacer system increases energy savings.
- Multichambered construction creates airtight insulating compartments for thermal performance and longevity.
- Low-conductive composite reinforcement in the meeting rails promotes energy efficiency and allows for secure mounting of hardware.⁵
- Nylon-encased dual brass roller system ensures smooth operation of the sashes.
- Hidden screen track creates a clean-line appearance for enhanced aesthetic appeal.

 5 Dual sliding base model will automatically be upgraded to ST (steel reinforcement) for all units ordered in excess of 72" wide or 48" high.









Sliding window shown in a 1/4-1/2-1/4 configuration (left).

Vent stop offers a convenient and limited opening for ventilation (far left bottom).





DOUBLE-HUNG WINDOWS

MONTROSE DOUBLE-HUNG WINDOWS

marry classic style...

WITH A REFRESHINGLY CONTEMPORARY APPROACH.
THE SLIMLINE DESIGN FEATURES CRISP CORNERS
AND A GREATER GLASS AREA, WHILE THE PRECISIONENGINEERED CONSTRUCTION ENSURES SUPERIOR
ENERGY EFFICIENCY.

A STANDOUT CHOICE FOR THEIR APPEARANCE AND PERFORMANCE, DOUBLE-HUNG WINDOWS ARE ESPECIALLY EASY TO CLEAN. NO NEED TO STRUGGLE WITH HARD-TO-REACH AREAS – BOTH SASHES TILT IN FOR CONVENIENT CLEANING ACCESS.

- Narrowline frame and sashes with fusion-welded corners for exceptional beauty, strength and energy efficiency.
- Innovative sash-to-sill interlock nests the sash to the sill for increased strength that helps prevent bowing during challenging winds.
- Low-conductive composite reinforcement in the meeting rails promotes energy efficiency and allows for secure mounting of hardware.⁶
- True sloped sill promotes water drainage to the exterior to help prevent build up of moisture or debris.
- Constant force balance system eliminates sash cords, weights and pulleys; provides smooth and easy sash operation.
- Hidden screen track creates a clean-line appearance for enhanced aesthetic appeal.

 $^{^6\}mathrm{Double}$ -hung base model will automatically be upgraded to ST (steel reinforcement) for all units ordered in excess of 48" wide or 84" high.



PICTURE AND SPECIAL SHAPE **WINDOWS**

MONTROSE PICTURE AND SPECIAL SHAPE windows will add a touch of glambul to your home with a boldness THAT DRAWS YOU IN. USED ALONE OR IN COMBINATION WITH MULTIPLE UNITS, PICTURE AND SPECIAL SHAPES LET YOU CUSTOMIZE YOUR HOME WITH YOUR PERSONAL STYLE, FROM AIRY AND ELEGANT TO TAILORED AND REFINED.

- Narrowline frame features fusion-welded corners for enhanced style, strength and energy efficiency.
- Insulated glass unit with double-strength glass and Super Spacer® foam spacer system (picture windows) provides thermal protection and longevity.
- Integrated, multichambered construction creates airtight insulating compartments for thermal performance and structural integrity.
- Choose from a variety of architectural styles, including Circle Top, Quarter Arch, Eyebrow, Half Eyebrow, Ellipse, Full Circle, Hexagon, Octagon, Pentagon, Cathedral, Trapezoid, Triangle and more.

Picture windows and special shapes invite creativity when designing your home's window system.





CASEMENT WINDOWS

THE REFINED quality and style of

OUR CASEMENT WINDOWS CONVEY TRADITIONAL
CRAFTSMANSHIP WITH A MODERN FLAIR. A
BEAUTIFUL NARROWLINE FRAME AND SASH IS
FURTHER ENHANCED WITH A LOW-PROFILE,
EASY-TOUCH CRANK HANDLE NESTED INTO
THE HARDWARE. DESIGNED FOR SMOOTH AND
EASY OPERATION, THE CASEMENT SASH GENTLY
OPENS OUTWARD.

- Exterior sash design creates a striking finish and the appearance of a larger glass area.
- Step-down frame with three weatherstripping seals provides a tight seal during inclement weather.
- Precision-engineered hinge system offers multidirectional ventilation and allows sash cleaning from inside the home.
- Positive crank mechanism provides easy operation when opening and closing the sash.
- Multipoint locking system ensures a tight seal and added comfort.
- Multiple lite configurations are available in a single mainframe.
- Combine casements and fixed lites to create a larger window design with an expanded outdoor view.



Casement windows provide your home with a stunning accent that adds value and aesthetic appeal.





Add light, charm and a new design twist to any room with awning windows.

AWNING WINDOWS

Our expertly built...

AWNING WINDOWS FEATURE AN EASY-TOUCH

CRANK HANDLE FOR IMPRESSIVE PERFORMANCE

AND AESTHETICS. OPENING UP AND OUT, AWNING

WINDOWS LET YOU ADD REFRESHING VENTILATION

TO YOUR HOME, WHETHER USED ALONE OR

COMBINED WITH FIXED LITES OR PICTURE WINDOWS.

- Exterior sash lends style and dimension while creating the appearance of a larger glass area.
- Heavy-duty, precision-engineered hinge system offers easy opening and closing of the sash.
- Dual jamb locks provide a tight seal and promote energy efficiency.
- Multiple lite configurations are available in a single mainframe.
- Combining awning and fixed lite windows adds striking beauty and increased visibility.



SLIDING PATIO DOORS

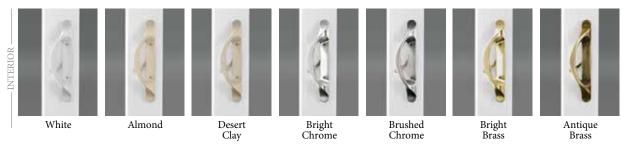
THE DESIGN SPECIFICATIONS ALONE TELL THE

... quality story of this exceptional door, incorporating

A HEAVY-DUTY MAINFRAME AND SASH WITH DOUBLE-WALL STRUCTURE, EMBEDDED MULTICHAMBERED CONSTRUCTION, STEEL REINFORCEMENTS AND A HIGH-PERFORMANCE INSULATED GLASS SYSTEM. SMOOTH OPERATION OF THE GLIDING PANEL AND SCREEN IS ASSURED WITH SUPERB FUNCTIONALITY THAT'S BUILT FOR YEARS OF EVERYDAY WEAR AND TEAR, CHOOSE FROM THREE DISTINCTIVE STYLES IN CLASSIC. CONTEMPORARY AND FRENCH.

- Vinyl mainframe and sash extrusions are colored through and through won't chip, peel, crack or warp and never need to be painted.
- Double-wall design and multichambered construction for outstanding durability and strength.
- 1" thick (nominal) insulated glass unit with Super Spacer* foam spacer system promotes energy conservation year-round.
- Steel reinforcements at the interlocks and lock rails for increased structural integrity and durability.
- Precision-engineered tandem roller system ensures smooth operation.
- ENERGY STAR-certified SolarTherm insulated glass package options available.

CONTEMPORARY AND CLASSIC PATIO DOOR HANDLES















handles feature a popular design with a thumb latch. The French-style door handle is gracefully contoured and includes a top lock.

The Contemporary and Classic door

Desert Clay

Chrome

Brushed Chrome

Bright Brass







DECORATIVE OPTIONS AND WARRANTY

create elegance with our impeccably styled decorative options.

THESE ICONIC COLORS REMAIN POPULAR WITH THEIR BEAUTIFUL APPEARANCE AND HARMONIOUS

APPEAL. GRIDS ARE A SIMPLE YET STYLISH WAY TO ADD PERSONALITY TO YOUR WINDOWS. CHOOSE ONE

OF OUR TIMELESS PATTERNS TO CUSTOMIZE YOUR WINDOWS AND PATIO DOORS.

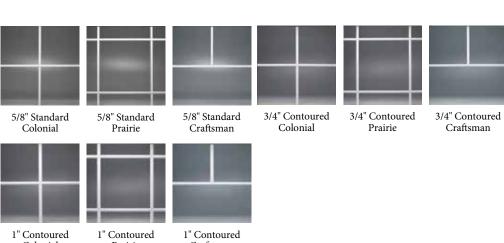
COLORS

Our carefully selected color palette lends style and refinement to your home. Window colors include White, Almond and Desert Clay. A Black, Architectural Bronze or Silver exterior is only available with a White or Almond interior.



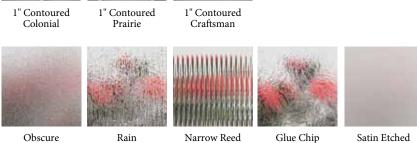
GRID OPTIONS

Window grids are available in the standard configurations of Colonial, Prairie and Craftsman styles. All grids are enclosed within the insulated glass unit for easy cleaning. Select a grid profile and pattern to achieve your ideal finished look.



OBSCURE GLASS

Obscure glass styles offer privacy for bathrooms and other areas of your home without blocking the natural light.



LIFETIME LIMITED WARRANTY

Montrose Windows from Alpine incorporate product innovation, manufacturing excellence and exceptional quality that you can count on, from the day your windows are installed until the day you sell your home. And to make your buying decision easier, Alpine backs all Montrose Windows with a Lifetime Limited Warranty.¹¹













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₩ USGBC







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